

ISEO Serrature s.p.A.



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DECLARATION OF CONFORMITY N° 747906TF-UK

Declaration of Performance (DoP)

1. Manufacturer:

ISEO Serrature S.p.A. - Via S. Girolamo, 13 – IT 25055 - Pisogne (BS)

2. Product identification code:

Emergency exit device Type "B"

3. Type number allowing identification of the construction product as required under Article 11, paragraph 4 (CPR):

Series IDEA PAD, IDEA-PAD INOX, IDEA-PAD BOLT, IDEA-PAD BOLT INOX

946*****4* Models: **IDEA PAD IDEA-PAD BOLT** 947*****4*

941000****, 9410201**4, 9410203**4, 9410204**4, 9430009*, 9430012*, 9430020*, 9430030*, 94000030, **Accessories:**

94100***, 9410003*04, 941020***4					
4. Intended use of the construction product:		For doors on escape routes			
5. System of assessment and verification of constancy of performance:		2020 no 1359 - The Construction Products			
6. Approved Body:		BSI	Number	0086	
7. Certificate of constancy of performance:		0086-CPR-747906			
8. Harmonized standard:		EN179:2008	Classification:	3 7 7 B 1 4 4 2 B A	
9. Essential characteristics					
EN179 § 4.1.2	Release function	< 1 [sec]			
EN179 § 4.1.3	Release operation	The release direction of the device is in the direction of the door opening			
EN179 § 4.1.4	Lever handle design	Non applicable			
EN179 § 4.1.5	Push pad design	The device release the door following a movement in the direction of the door opening in an arc downwards			
EN179 § 4.1.6	Double doorset	When used on double doorset leaves allows both leaves to be opened simultaneously.			
EN179 § 4.1.8	Exposed edge and corners	r ≥ 0,5 [mm]			
EN179 § 4.1.11	Push Pad device mounting	Z≤250 [mm]			
EN179 § 4.1.12	Lever handle device mounting	Not applicable		>	
EN179 § 4.1.13	Operating element projection	W ≤ 100 [mm]			
EN179 § 4.1.14	Operating element face	V ≥ 18 [mm] Operative surface ≥ 140	0 [mm²]		
EN179 § 4.1.15	Lever handle free end	Not applicable		>	
EN179 § 4.1.16	Lever handle operating gap	Not applicable		_ Z _	
EN179 § 4.1.17	Push pad operating gap	R ≥ 25 mm			
EN179 § 4.1.18	Test rod	The device does not trap any position of the push		~	
EN179 § 4.1.19	Push pad release operation	The release operation of blocked by the application the direction of the doo	on of a force in	T	
EN179 § 4.1.20	Accessible gap	The test piece placed in of the device.	any accessible gap	cannot prevent the correct operation	

once it is released

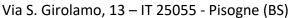
EN179 § 4.1.21

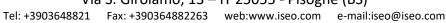
Door free movement

The device does not include any element impeding the free movement of the door



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EN179 § 4.1.22	Top vertical bolt	The releasing of the bottom vertical rod bolt head does not release the top vertical rod bolt head.		
EN179 § 4.1.24	Keepers	The keeper protects the door frame from the damage caused by the door closing and opening.		
EN179 § 4.1.25	Keepers dimensions	H ≤ 15mm, M ≤ 45°, P ≤ 3 mm		
EN179 § 4.1.27	Door mass and dimensions	M ≤ 250 [kg], H ≤ 3.400 [mm], L ≤ 1.500 [mm]		
EN179 § 4.1.28	Outside access device	The outside access device does not render the emergency device inoperable from the inside.		
EN179 § 4.2.2	Release force	F ≤ 150 [N]		
EN179 § 4.2.4	Security requirement	Grade 4: the device remains locked when a force of 3000 [N] is applied to the door.		
EN179 § 4.1.7	Corrosion resistance	Grade 4: very high resistance (240 hours NSS)		
EN179 § 4.1.9	Temperature range	-10 [°C]; +60 [°C]		
EN179 § 4.1.23	Vertical rods cover	Non applicable		
EN179 § 4.1.26	Lubrication	Every 20 000 cycles without dismounting the device		
EN179 § 4.2.3	Reengaging force	≤ 50 [N]		
EN179 § 4.2.4	Durability	Grade 7: 200 000 test cycles.		
EN179 § 4.2.5	Abuse resistance	Withstand to F1, F2, F3, F4		
EN179 § 4.2.6	Abuse resistance - vertical rods	Non applicable		
EN179 § 4.2.8	Final examination	The device is released with a $F \le 150 [N]$ and the door moves freely.		
EN179 Annex. B	Suitability of emergency exit device for use on fire/smoke resistance door assemblies.	Grade B: suitable for use on fire / smoke resisting door assemblies.		
EN179 § 4.1.29	Dangerous substances	The materials in this product do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations.		

The performance of the product identified in points 2 and 3 is in conformity with the declared performance in point 9. The declaration of performance is issued under the sole responsibility of the manufacturer identified in point 1. Signed for and on behalf of the manufacturer by:

Current issuing

ISEO SERRATURE S.p.A. **Stefano Gelmini**

Product Certification Manager

PISOGNE (BS) ITALY 16/07/2021 16/07/2021

First issuing

Place